

**ATTACHMENT**

City of Clearwater

Project# 611-301

CPF 2.2M SMX-S7

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**Scope of Supply for Refurbishment at Clearwater, FL****Refurbished parts:**

- All Rolls will have existing coating stripped and then recoated to OEM specifications.
- Bearing housings will have existing coating stripped then and recoated to OEM specifications.
- Rolls and housings will have new bearings installed on the rolls and bearing housing seals installed.
- Shower pipes to be disassembled and have new nozzles, wire brush and seals installed. Shower boxes will be cleaned and have new seals installed.
- Tension assembly will be inspected and have new bellows installed.
- Tracking assembly will be inspected and have a new sensor paddle and arm, tracking valve and bellows installed.
- Sand blast frame and SS components
- Galvanize frame, no paint.

**New Parts:**

The following new items would be supplied during the refurbishment.

- New roll bearings and bearing seals
- Distribution chute seal
- Side wall seals
- Splash guard end seals
- Wear strips (gravity zone and wedge zone)
- Belt tension bellows
- Belt tracking bellows
- Tracking air control valve
- Tracking sensing paddle and arm
- Shower box seals
- Shower bar nozzles

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ANDRITZ Separation Inc.  
1010 Commercial Blvd. South  
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Fax: +1 (817) 468-3961

Remit to:  
ANDRITZ Separation Inc.  
Dept.: 0312  
P.O. Box 120312  
Dallas, TX 75312-0312  
Federal Tax ID Number: 59-3773483

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Wire instructions:  
Nordea Bank Finland PLC  
New York Branch  
SWIFT: NDEAUS3N  
Account: 8879433001  
ABA: 026010786

- Shower bar seal kit
- Plow Chicanes Pneumatic tubing and fittings
- New electrical switches
- New wash water electrical switches
- New drive motor and gear box
- New drive bull gears
- New long and short belt
- Shower bar internal brush

## Site Work:

- Press will be reassembled onsite.
- Technicians will have tools such as chains, nylon straps, "A" frame gantries to execute scope of work.
- \* • ANDRITZ will supply transportation of rolls and other components from our service center to the customer site.
- ANDRITZ to provide 2 service technicians for 12 days 12hr shifts including weekend to install components and confirm machine installation and startup.
- Additional time required due to delays outside of ANDRITZ control or request for additional work will be charged per the attached service rate sheet.
- ANDRITZ to rent an extendable boom lift to place the equipment in the building.
- \* • ANDRITZ to supply transportation of rolls and other components from the service center to the customer site.

## Not in Scope:

- Customer will be responsible of removal all utilities from the machine as needed. Such as sludge, water, compressed air and electrical service.
- Overhead crane to be available and in operation during site work.
- Customer will be responsible for any Structural Engineering, if required.
- Customer will be responsible for ancillary equipment such as feed pump, polymer system, air compressor and wash water booster pump.

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